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a step is executing too long LimitHigh DINT Enter the time in the LimitHigh member (milliseconds).

- If the Timer (T) reaches the LimitHigh value, the AlarmHigh bit turns on.
- The AlarmHigh bit stays on until you reset it.

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Sequential Function Chart Programming 1756 Pm006 Sequential function chart (SFC) is a graphical programming language used for programmable logic controllers (PLCs). It is one of the five languages defined by IEC 61131-3 standard. The SFC standard is defined as, Preparation of function charts for control systems, and was based on

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Chapter 1 Design a Sequential Function Chart What is a Sequential Function Chart? A sequential function chart (SFC) is similar to a flowchart. It uses steps and transitions to perform specific operations or actions. This example shows the elements of an SFC. Figure 1.1 SFC Example A step represents a major function of your process. It contains the actions that occur at a particular time, phase, or station. An action is one of the functions that a step performs.

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Standard ControlLogix Controllers. The ControlLogix controller is part of the Logix5000 family of controllers. A ControlLogix system includes the following:

- The ControlLogix controller, available in different combinations of user memory
- Studio 5000 environment
- 1756 ControlLogix I/O modules that reside in a 1756 chassis
- Separate communication modules for network communication.

Logix Controllers Comparison

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